

1 **ABSTRACT OF THE DISCLOSURE**

2 A nozzle for a blow molding machine has a base, an attachment collar
3 and a head. The base has an inlet and a mouth communicating with the inlet. The
4 attachment collar is attached securely to the base and has a central hole. The head
5 is moveably mounted in the central hole in the attachment collar. The head has a
6 top extending out from the attachment collar and a central passage
7 communicating with the mouth in the base. Part of the bottom of the head
8 corresponds to the mouth. The head will be pushed to move when compressed
9 air is discharged into the nozzle. The position of a semi-finished product
10 mounted around the top of the head can be automatically positioned during a
11 blow molding process.